



CONCRETE PIPE AND PRECAST PRODUCTS

Certified Producer Plants

YEAR 2009

Materials from the companies listed herein are pre-qualified for use on Wisconsin Department of Transportation projects in accordance with all applicable specifications and/ or Policy Memoranda.

CONCRETE PIPE PRODUCTS

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PRECAST MANHOLES , INLETS, CATCH BASINS

PRECAST BOX CULVERTS, WALL PANELS, TEMPORARY BARRIERS

Producers must comply with the following to be listed as a certified plant:
Producers plants are approved on an annual basis - January to January- unless otherwise noted.

106.3.3.3 Plant Certifications

106.3.3.3.1 Precast Concrete Products

(1) The department will allow precast concrete alternates for cast-in-place concrete components the contract shows if those precast alternates conform to all of the following:

1. All specific contract requirements for individual components.
2. Components are manufactured in a plant certified by one of the following organizations:
Wisconsin Concrete Pipe Association.
American Concrete Pipe Association.
National Precast Concrete Association.



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CONCRETE PIPE PRODUCTS

Date last edited: 6/6/2009

<u>Company</u>	<u>Location</u>	<u>Certified By</u>	<u>Products</u>
American Concrete Pipe Company	Green Bay, WI	WCPA	1,2,3, 5
American Concrete Pipe Company	Milwaukee, WI	WCPA	1,2,3,4,5
Concrete Industries, Inc.	Green Bay, WI	ACPA	1
Concrete Specialities Company ⁽²⁾	Romeoville, IL	WCPA	1,3, 5
Concrete Specialities Company ⁽²⁾	South Beloit, IL	WCPA	1,3, 5
County Materials Corporation ⁽¹⁾	Holmen, WI	WCPA	1 (12"- 144"),3 (18-inch equivalent- 96-inch equivalent), 4 (72" & 84"), 5
County Materials Corporation	Roberts, WI	NPCA	1(12" -144"), 3(14x23 to 72x 113)
Crest Precast, Inc.	LaCrescent, MN	NPCA	5
Cretex Concrete Products Midwest	Cedar Rapids, IA	ACPA	1,5
Cretex Concrete Products Midwest	Humboldt, IA	ACPA	1,4
Cretex Concrete Products Midwest	Prairie City, IA	ACPA	1,4
Cretex Concrete Products Midwest	W. Des Moines, IA	ACPA	1
Cretex Concrete Products North, Inc	Duluth , MN	ACPA	1,4,5
Cretex Concrete Products North, Inc	Elk River , MN	ACPA	1,4,5
Cretex Concrete Products North, Inc	Shakopee , MN	ACPA	1,4,5
Madison Concrete Pipe, Inc.	Madison, WI	WCPA	1,3, 5
Rinker Materials- Concrete Pipe Division	Buffalo, IA	ACPA	1, 2, 4
Wausau Concrete Company, Inc.	Wausau, WI	WCPA	1(12" -144"), 3(14x23 to 72x 113), 5
Welch Bros., Inc.	Elgin , IL	WCPA	1, 2

- (1) formerly Holmen, Inc.
- (2) formerly Northwind Concrete Products

Product Key

1-Circular reinforced concrete pipe
2- Circular Non-reinforced concrete pipe
3- Horizontal and vertical elliptical concrete pipe
4-Concrete pipe arch
5- Concrete cattle pass

Contact:
 Joseph White
 3502 Kinsman Blvd
 Madison, WI

Phone - (608) 246-5391
 E-mail:
joseph.white@dot.wi.gov

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Precast Catch Basin, Inlets, Manholes

Date last edited: 6/6/2009

<u>Company</u>	<u>Location</u>	<u>Certified By</u>	<u>Products</u>
American Concrete Pipe Company	Green Bay, WI	WCPA	1,2,3,4,5,6
American Concrete Pipe Company	Milwaukee, WI	WCPA	1,2,4,5,6
Concrete Industries, Inc.	Green Bay, WI	ACPA	1,2,4,5
County Materials Corporation ⁽¹⁾	Holmen, WI	WCPA	1,2,3,4,5,6
County Materials Corporation	Roberts, WI	NPCA	1,2,3,4,5,6
Concrete Specialities Company ⁽⁵⁾	Kenosha, WI	WCPA	1,2,3,4,5,6
Concrete Specialities Company ⁽⁴⁾	Romeoville, IL	WCPA	1,2,3,4,5,6
Concrete Specialities Company ⁽⁴⁾	South Beloit, IL	WCPA	1,2,3,4,5,6
Crest Precast, Inc.	LaCrescent, MN	NPCA	1,2,3,4,5,6
Cretex Concrete Products Midwest	Cedar Rapids, IA	ACPA	3, 6
Cretex Concrete Products North	Duluth, MN	ACPA	1,2,3,4,5,6
Cretex Concrete Products North	Elk River, MN	ACPA	1,2,3,4,5,6
Cretex Concrete Products North ⁽⁴⁾	Shakopee, MN	ACPA	1,2,3,4,5,6
Eull's Manufacturing Co., Inc. ⁽³⁾	St. Michael, MN	WCPA	1, 3
Madison Concrete Pipe, Inc.	Madison, WI	WCPA	1,2,3,4,5,6
Utility Concrete Products LLC	Morris, IL	NPCA	1,2,3,4,5,6
Wausau Concrete Company ⁽²⁾	Wausau, WI	WCPA	1,2,3,4,5,6
Wieser Concrete	Maiden Rock, WI	NPCA	1,2,3,4,5,6(6" Endwalls for outfalls only)
Wieser Concrete	Portage, WI	NPCA	1,2,3,4,5,6(6" Endwalls for outfalls only)
Wisconsin Concrete Products	Kiel, WI	NPCA	1,2,3,4,5,6
Welch Bros., Inc	Elgin, IL	WCPA	1,2,4,6

Product Key

- 1- manholes
- 2- Manhole components
- 3-Riser Rings(grade and adjustment rings)
- 4-Inlets
- 5-Catch basins
- 6- Apron endwalls

- (1) formerly Holmen, Inc.
- (2) Includes 2",4", & 6" concrete adjustment rings
- (3) 2", 3",4", 6", 12" grade rings and 2", 3",4", 6" catch basin adjustment rings
- (4) formerly Northwind Concrete Products
- (5) formerly Modern Building Materials, LLC

Contact:

Joseph White
3502 Kinsman Blvd
Madison, WI

Phone - (608) 246-5391

E-mail:

joseph.white@dot.state.wi.us

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Precast Box Culverts, Wall Panels, Temporary Barrier Walls

Date last edited: 9/1/2009

<u>Company</u>	<u>Location</u>	<u>Certified By</u>	<u>Products</u>
American Concrete Pipe Company	Green Bay, WI	WCPA	1,2,3,4
American Concrete Pipe Company	Milwaukee, WI	WCPA	1, 4
County Materials Corporation ⁽¹⁾	Holmen, WI	WCPA	1 (2' x3" to 12' x 10'), 2(MSE Wall Panels)
County Materials Corporation	Roberts, WI	NPCA	1,4(slabs, Weir walls)
Concrete Specialities Company ⁽⁴⁾	Kenosha, WI	WCPA	1, 4(Storm Sewer Junction Chambers, Sanitary Wet Wells)
Concrete Specialities Company ⁽³⁾	Romeoville, IL	WCPA	1, 4
Concrete Specialities Company ⁽³⁾	South Beloit, IL	WCPA	1, 4
Crest Precast, Inc.	LaCrescent, MN	NPCA	1,2,3,4
Cretex Concrete Products Midwest	Cedar Rapids, IA	ACPA	1, 2, 4
Cretex Concrete Products North	Elk River, MN	ACPA	1,2,3,4
Hanson Pipe and Precast	Apple Valley, MN	ACPA	1
Madison Concrete Pipe, Inc.	Madison, WI	WCPA	1, 4(Pipe fittings, bends, tees, wyes etc.)
Sanders Precast Concrete	Whitestown, IN	NPCA	2
Utility Concrete Products LLC	Morris, IL	NPCA	1,2,3,4
Wausau Concrete Company ⁽²⁾	Wausau, WI	WCPA	1, 4
Welch Bros., Inc.	Elgin, IL	WCPA	1,3,4
Wieser Concrete	Maiden Rock, WI	NPCA	1,2,3,4
Wieser Concrete	Portage, WI	NPCA	1,2,3,4
Wisconsin Concrete Products	Kiel, WI	NPCA	1, 4
Zignego Ready Mix, Inc	Johnson Creek, WI	WCPA	3

Product Key

1-Box Culverts
2-Wall Panels
3-Temporary Traffic Barrier
4-Special Structures

- (1) formerly Holmen, Inc.
- (2) Includes 2", 4", & 6" concrete adjustment rings
- (3) formerly Northwind Concrete Products
- (4) formerly Modern Building Materials, LLC

Contact:
 Joseph White
 3502 Kinsman Blvd
 Madison, WI

Phone - (608) 246-5391
 E-mail:
joseph.white@dot.wi.gov